

Technical Data Sheet

Perlex R3510 GREY 6-1811

Polycarbonate

Product Description

Perlex R3510 GREY 6-1811 is a Polycarbonate Glass Fiber, 10% filled material.

Additive	Flame Retardant
Application	Machine/Mechanical Parts
Filler/Reinforcement	Glass Fiber, 10%

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (300 °C/1.2 kg)	10	g/10 min	ISO 1133
Density	1.25	g/cm ³	ISO 1183
Mechanical			
Tensile Stress at Yield	75	MPa	ISO 527-2
Tensile Strain at Break	5	%	ISO 527-2
Flexural Modulus	3900	MPa	ISO 178
Tensile Strain at Yield	5	%	ISO 527-2
Tensile Stress at Break	83	MPa	ISO 527-2
Tensile Modulus	4050	MPa	ISO 527-1
Flexural Stress	135	MPa	ISO 178
Impact			
Charpy Impact Strength - Notched			
(23 °C)	6.0	kJ/m ²	ISO 179
(-30 °C)	6.0	kJ/m ²	ISO 179
Charpy Impact Strength - Unnotched			
(-30 °C)	58	kJ/m ²	ISO 179
(23 °C)	68	kJ/m ²	ISO 179
Notched Izod Impact (Area), (23 °C)	10.0	kJ/m ²	ASTM D256
Thermal			
Vicat Softening Temperature			
(B (50N), 50 °C/h)	145	°C	ISO 306
(A (10N), 50 °C/h)	152	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa)	135	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa)	128	°C	ISO 75-2/A
RTI Elec			
(1.6 mm)	80.0	°C	UL 746B
(3.2 mm)	80.0	°C	UL 746B

RTI Imp			
(1.6 mm)	80.0	°C	UL 746B
(3.2 mm)	80.0	°C	UL 746B
RTI Str			
(1.6 mm)	80.0	°C	UL 746B
(3.2 mm)	80.0	°C	UL 746B
Electrical			
Volume Resistivity	>1.0E+13	ohm*m	IEC 62631-3-1
Comparative Tracking Index (CTI)	175	V	IEC 60112
Surface Resistivity	>1.0E+15	ohm	IEC 60093
Flammable			
Burning Rate			
(2.00 mm)	0.0	mm/min	ISO 3795
(2.00 mm)	0.0	mm/min	FMVSS 302
Glow Wire Ignition Temperature			
(3.0 mm)	960	°C	IEC 60695-2-13
(2.0 mm)	960	°C	IEC 60695-2-13
(1.0 mm)	960	°C	IEC 60695-2-13
UL Information			
Flame Rating			
(1.6 mm)	V-0		UL 94
(3.2 mm)	V-0		UL 94

Injection Parameters		Nominal Value	Units
Drying Time		3.0 to 4.0	hr
Drying Temperature		110 to 120	°C
Processing (Melt) Temp		270 to 310	°C
Mold Temperature		50 to 80	°C